



Grade 316

Introduction

Eurospec is a brand of Carlisle Brass used for commercially orientated hardware.

Eurospec levers are designed to provide beautifully engineered stainless steel door hardware for the specification market. This contemporary range of external door furniture and associated products can be used for both commercial and residential projects.

Eurospec brand products include:

High specification hinges Door control mechanisms Panic hardware Cylinder locks Mortice locks and latches

Carlisle Brass Ltd. is an ISO 9001 and ISO 14001 certified company, which means that Eurospec branded products are fully traceable from point of manufacture to customer and that the environmental impact is being constantly measured and improved.

Accredited products carrying the Eurospec brand are stringently tested to ensure they comply to the latest regulations, which makes Eurospec branded products the ideal choice for the professional installer, architect or specifier.















Grade 316

Welcome to the Carlisle Brass **Grade 316 Product Brochure**

The manufacture of 'Stainless Steel' or Inox is over a century old, the name originally coined by Sheffield Steel manufacturers.

The 316 grade is an chromium-nickelmolybdenum austenitic stainless steel. The addition of higher percentages of Nickel and molybdenum greatly improves the corrosion resistance of standard 201/304 grades used in hardware, making it the preferred option for products fitted in external locations.

Carlisle brass has brought together it's extensive range of 316 Grade hardware into one easy to use brochure.

Care and Cleaning

Even high performance materials like 316 Stainless require occasional cleaning to remove surface contaminants that may impair the normal corrosion resistance of the material. Stainless steel is protected from corrosion by a thin layer of chromium oxide. Oxygen from the atmosphere combines with the chromium in the stainless steel to protect against corrosion. surface dust dirt, or other material, hinders this process so routine cleaning advised to maintain appearance.

Regular dusting is required. Occasional light wash with a mild detergent solution to degrease, dry thoroughly to remove any water marks.

If required use a PTFE based spray to clean any harder to remove contaminants, then clean as directed by dusting, mild detergent etc.



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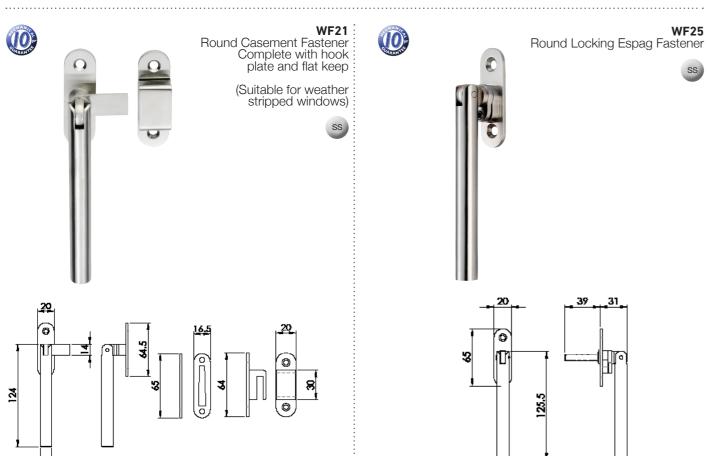


Window Fittings

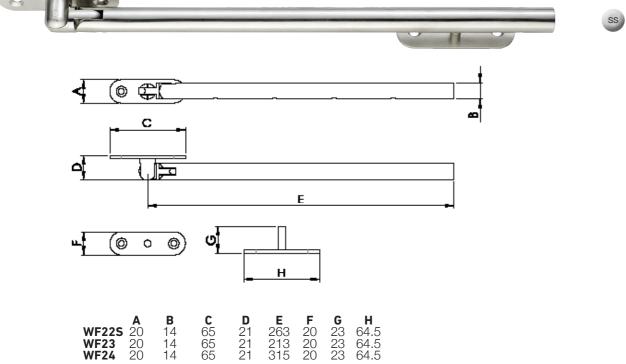
- Traditional and modern window fittings for sash and casement applications .
 - Suited products and finishes throughout the range .
 - Products available for weather stripped and UPVC frames .

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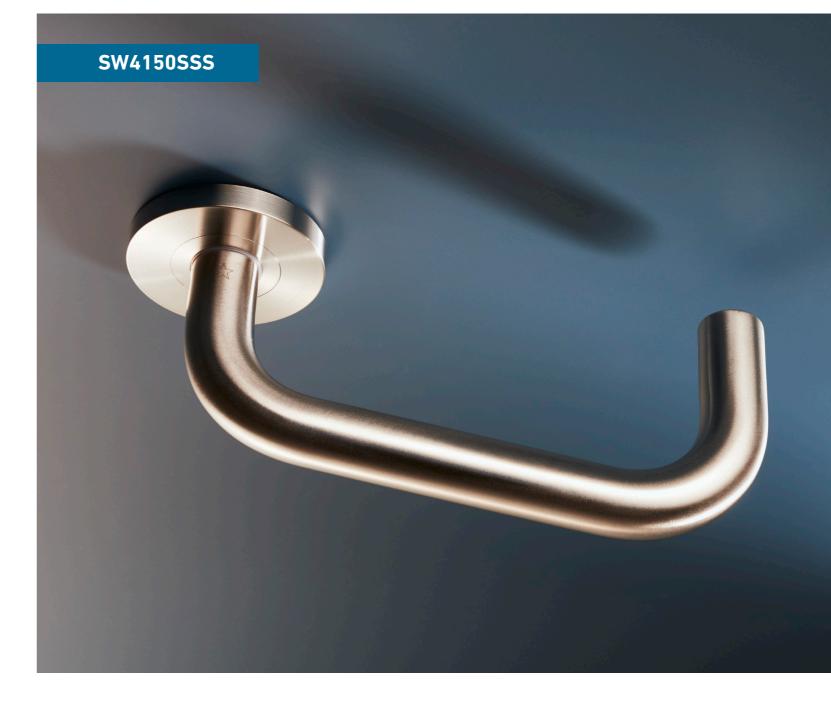
WF23 WF24



WF22S Round Casement Stay







Grade 4 Levers on Rose

- Comprehensive and industry leading range of sprung door furniture .
- Perfect for nursing and residential homes, hospitals, schools and hotels .
 - Ideal where doors are subject to frequent and vigorous usage .
- 25 year mechanical guarantee reflecting the use of the highest quality GRADE 316 stainless steel
 - Independently tested to severe Grade 4 under BS EN 1906 💠
 - Levers are suitable for use to BS8300 2:2018 guidelines 💠
 - Product is tested to 1080 hours of corrosion protection .
- Features thread locked fixings, case-hardened spindle and cup-point grub screws to ensure strong fixing .

BS EN 1906:2012 is the European standard covering the performance requirements and test methods (i.e. durability, static strength, operating torque, corrosion, safety, etc.) for sprung and unsprung lever handles and knobs for doors on backplates or roses. It applies only to lever handles and knobs that operate a lock or latch. The standard has 4 grades of performance. Compliance with the standard ensures a margin of strength in excess of that needed for normal operation. The standard has additional graded safety requirements where a high risk of failing exists.

Digit 5 - Safety

Grade 0: Normal use

Grade 1: Safety application – to qualify for this grade, handles must have high strength handle to plate and plate to door fixing, and/or handle to spindle fixing, such that they would withstand a person grabbing in order to prevent falling.

Digit 1 - Category of Use

Grade 1: Medium frequency of use with a high incentive to exercise care and small chance of misuse.

Grade 2: Medium frequency of use with some incentive to exercise care but there is some chance of misuse.

Grade 3: High frequency of use by public or others with little incentive to exercise care and with a high chance of misuse.

Grade 4: High frequency of use on doors which are subject to frequent violent use.

Digit 6 - Corrosion Resistance

Grade 0: No defined corrosion resistance

Grade 1: Mild resistance – minimum requirement for internal use.

Grade 2: Moderate resistance.

Grade 3: High resistance – minimum resistance for external use.

Grade 4: Very high resistance- recommended for use in exposed marine atmospheres or very polluted industrial environments.

Note: Products intended to develop a natural patina (bronze or brass) are not required to comply with any requirements.

3 7 - C 1 4 0 B

Digit 2 - Durability

Grade 6:

Medium use – 100,000 cycles

Grade 7:

High use – 200,000 cycles

Digit 3 - Test Door Mass

No requirement

Digit 4 - Fire Resistance

Grade 0: No performance determined.

Grade A: For use on smoke control doors.

Grade A1: For use on smoke control doors, tested with 200,000 cycles on a test door. Grade B: For use on smoke control and fire resistant doors.

Grade B1: For use on smoke control and fire resistant doors, tested with 200,000 cycles on a test door.

Grade C: For use on smoke control and fire resistant doors with requirements for fire protection inlays in backplate, rose and escutcheon.

Grade C1: For use on smoke control and fire resistant doors with requirements for fire protection inlays in backplate, rose and escutcheon, tested with 200,000 cycles on a test door.

Note: Grades B or C means that the furniture has been included in at least one fire/smoke door test. This is not an indication that the furniture can be used on any fire/smoke door.

Digit 7 - Security

Grade 0: Not approved for use on burglary resistant doors.

Grade 1: Mild burglary resistance.

Grade 2: Moderate burglary resistance.

Grade 3: High burglary resistance.

Grade 4: Extra high burglary resistance.

Note: The main requirements include drilling, close fitting plates or escutcheons to help protect the lock and support the cylinder.

They must be resistant to removal from the outside of the door and make provision to minimise the cylinder protection to a minimum of 3mm. Full details can be found within BS EN 1906.

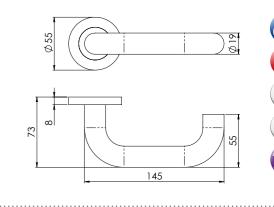
Digit 8 - Type of operation

Type A: Spring assisted furniture
Type B: Spring loaded furniture

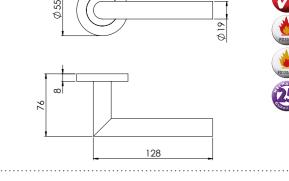
Type U: Un-sprung furniture



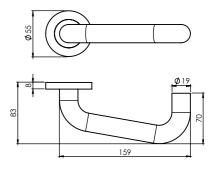
















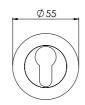












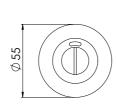


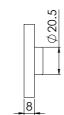
SWT4105-I Thumbturn & Release With indicator





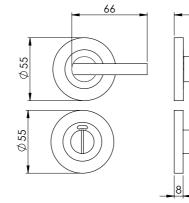






SWT4107-I Thumbturn & Release With indicator

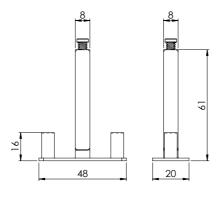




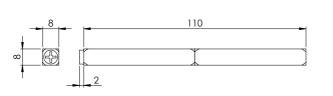




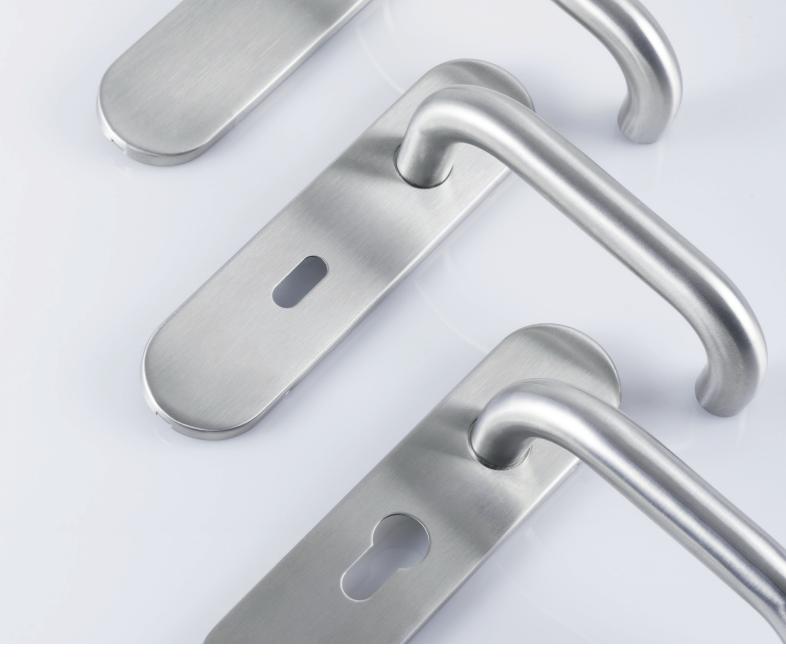
ALP5038
Half set fixing plate for bolt through furniture



ASS5100Special split spindle with locking feature

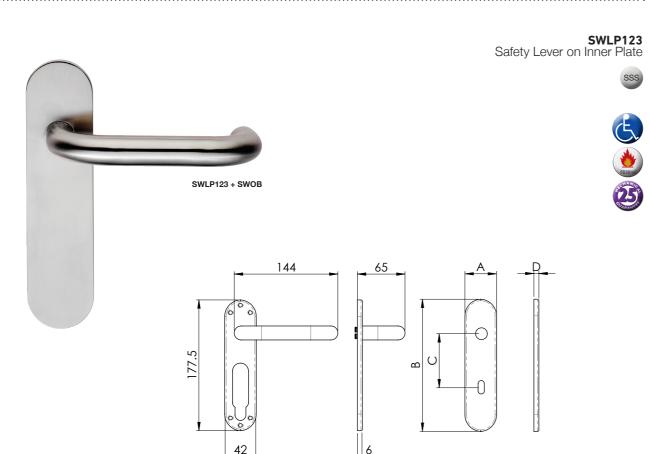


EUROSPEC



Grade 316 Levers on Backplate

- The entire product is of GRADE 316 architectural quality; lever, cover, inner and cam to withstand frequent and vigorous use
 - Perfect for retro-fit jobs
 - Secure heso spindle and bolt through fixings .
 - Available in euro and DIN centres .
 - 25 year mechanical guarantee 🔸
 - Performance tested to 200,000 cycles
 - Made to last whatever the weather **♦**
 - Suitable for residential and commercial use .



SWOB	Latch Plate	45	180	N/A	7
SW0E	Euro Plate - 47.5 c/c	45	180	47.5	7
SW0T-I	UK Bathroom Plate - 57 c/c & Turn	45	180	57	7
SWOP	Lock Plate	45	180	57	7
SW0E/72	Euro Plate - Din 72 c/c (Suitable for use with DIN lock)	45	180	72	7
SW0T-I/78	Bathroom Plate - Din 78 c/c (Suitable for use with DIN lock)	45	180	78	7

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External Door Furniture

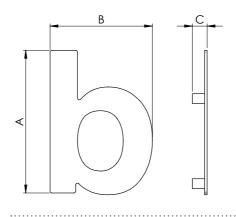
- Our external door furniture range will create a welcoming appearance .
 - Full range of products for your front door 🔸
 - Classic designs to suit all tastes 💠
 - Made to last using durable finishes whatever the weather .

SWE1010 Door Viewer Grade 316 Suits doors 35-60mm thick

> Lens 22 Dia. Angle of Vision 200°

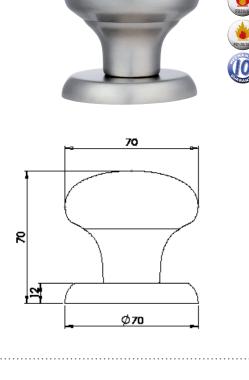


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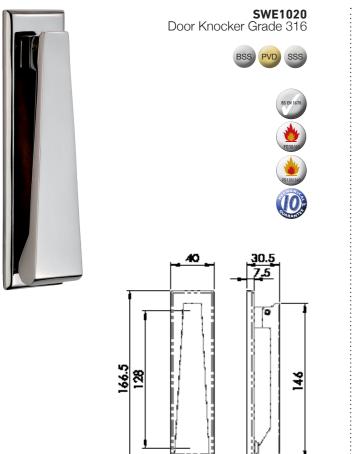
LET1090A	Letter a	89	80	12	BSS SSS
LET1090B	Letter b	117.5	84	12	BSS SSS
LET1090C	Letter c	89	79.5	12	BSS SSS
NUM10170	Numeral 0	178	119.5	12	BSS SSS
NUM10171	Numeral 1	178	78.5	12	BSS SSS
NUM10172	Numeral 2	178	120	12	BSS SSS
NUM10173	Numeral 3	178	119	12	BSS SSS
NUM10174	Numeral 4	178	125	12	BSS SSS
NUM10175	Numeral 5	178	120	12	BSS SSS
NUM10176/9	Numeral 6/9	178	119.5	12	BSS SSS
NUM10177	Numeral 7	178	128	12	BSS SSS
NUM10178	Numeral 8	178	119.5	12	BSS SSS

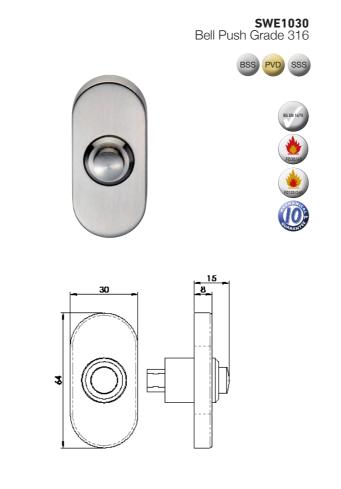


SWE1040 Centre Door Knob Grade 316

EUROSPEC



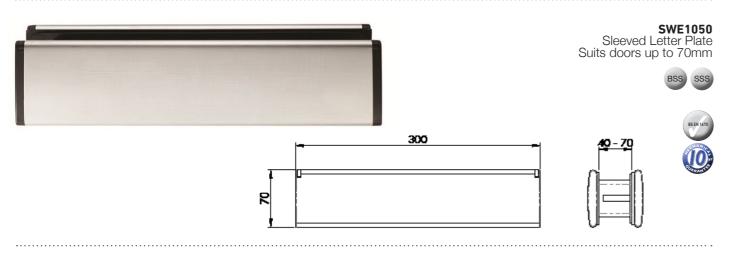






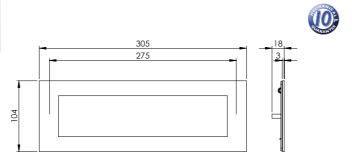








AA53Recommended with this product



SWE1036DGrade 316 Narrowstyle Letterplate



SWE10306DRecommended with this product







AA53





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Letter Tidy - Curved Pattern







Grade 316 Pull Handles

- Various bar diameters and lengths
- Perfect for environments where the doors are subject to frequent and vigorous use
 - Fire-rated **4**
 - 25 year mechanical guarantee

PAC1225

PAC1300

PAC1600

PFC1300

PBC1300

PCC1450

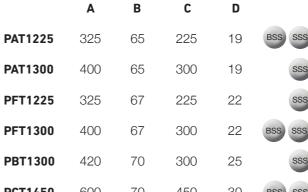
PCC1600

T Pull Handle



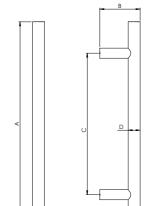
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PCT1450 PCT1600 PCT1900

PCT11200 PCT11800

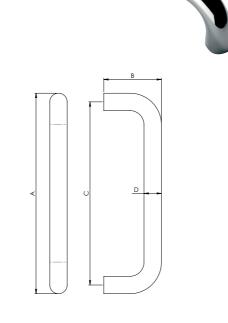


	B -
<	0 0

D Pull Handle

EUROSPEC

Ε

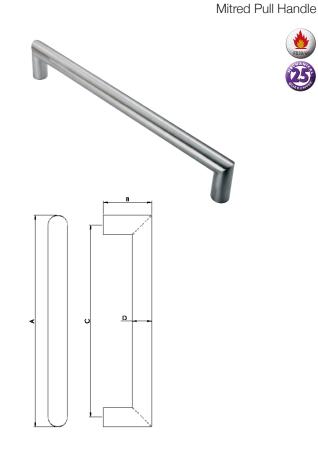


Cranked Pull Handle



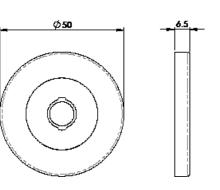
E		В
<	U	D

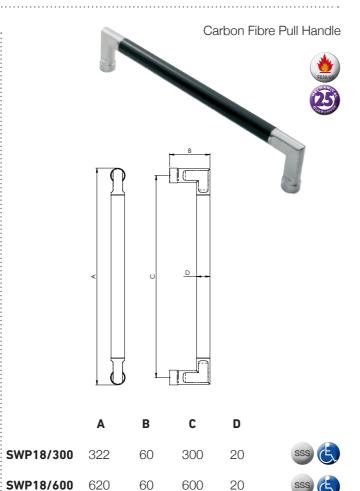
D C PAM1225 PAM1300 PCM1450 PCM1600













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High Specification Hinges

- Comprehensive selection of hinges •>
- Encompassing CE and ball bearing options to concealed, piano and steel butt hinges
 - Domestic or specialist options for additional weight bearing capability
 - Our product selection suits any commercial or residential property

Grade 14

- 25 year mechanical guarantee reflecting the use of the highest architectural stainless steel
 - Entire range is CE marked, Certifire approved and fire and metal door tested •>
- Intumescent hinge packs are paired with the respective hinges to ensure the products adhere to the latest fire standards 🌖

Grade 13 and Grade 11

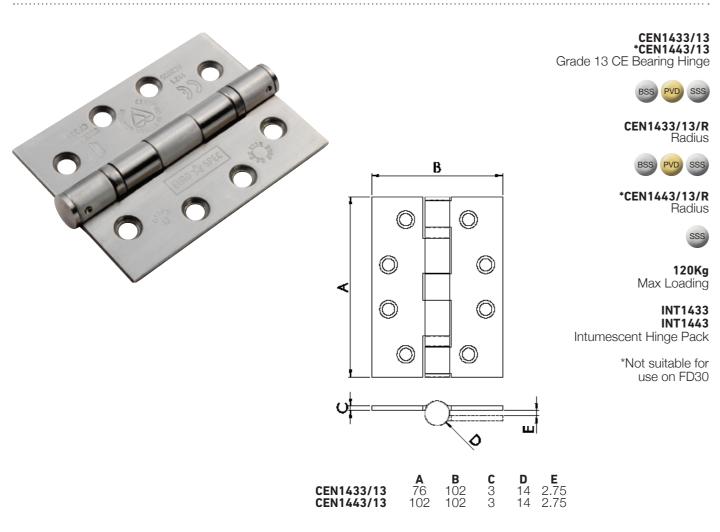
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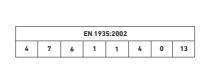
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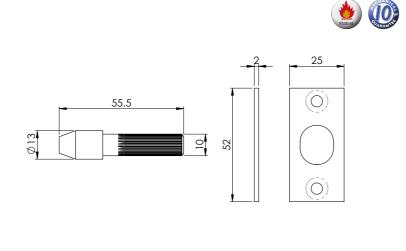


TM BERTIES CE 25



AHB1000G316 Security Hinge Bolt Set Grade 316

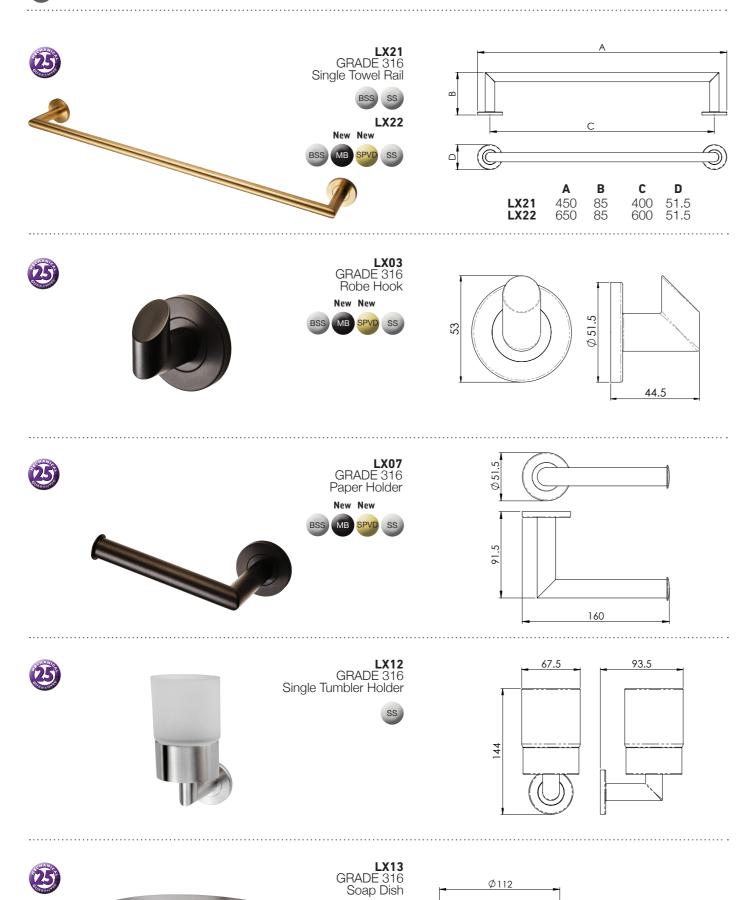


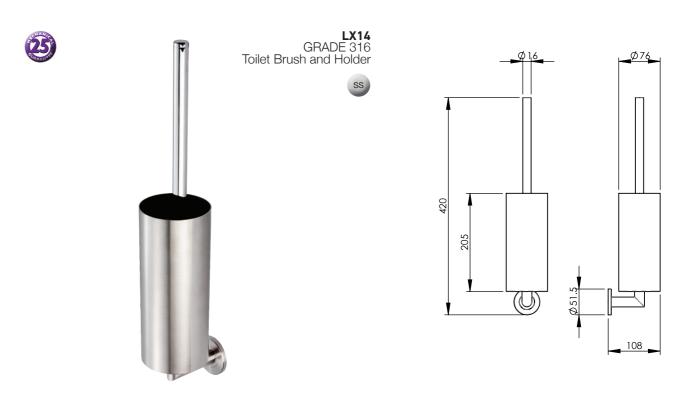


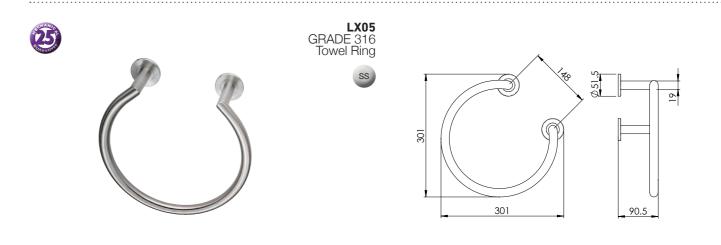


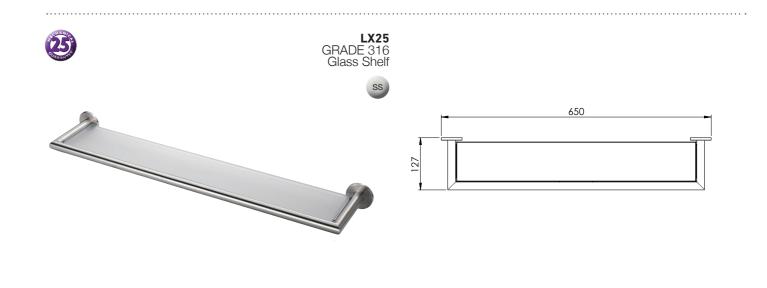
Bathroom

- Contemporary and traditional styles **(**
- Designed to enhance any domestic environment .













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